

Qty -041	Part Number	Description	
Х	D3289-041	FLOAT WEB	
1	D2600-5-108	EXTRUSION	
2	D3283-3	DOUBLER	
85	MS20470AD4-7	RIVET	

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- 1) MATERIAL: MAKE FROM D2600-5-108 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 5.00 lbs

DESIGN		CFI	DART AFROSP	ACE	TD
REV.	DESCRIPTION			BY	DATE
Α	NEW ISSUE			CP	04.05.18
В	ADD HOLES FOR OEM COMPATIBILITY			CP	05.03.16
С	CORRECTED TYPO (-3 WAS -1)			MB	07.06.04
D	MID-FLOAT HOLES ON D3288 WERE MOVED 2.00" FWD & ROTATED INBOARD & OUTBOARD BY 17° DUE TO GHW INTERFERENCE. THEREFORE, 40.10 WAS 38.10.			МВ	07.09.14
E	UPDATED TO CURRENT STD; RIVETS AND DOUBLERS NO LONGER INSTALLED WITH LPS-3. REF: CIR13-19			SFM	13.08.18

DESIGN	CF	DART AEROSP	ACE LTD	
DRAWN SFM		HAWKESBURY, ONTARIO, CANADA		
CHECKED	1	DRAWING NO.	REV. E	
MFG. APPR.	M	D3289	SHEET 1 OF 1	
APPROVED 1	TW.	TITLE	SCALE	
DE APPR.		FLOAT WEB, 206A/B	NTS	
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